



Member of Q-InPaLab® Global Quality Association of Independent Packaging Laboratories Authorized Laboratory for Packagings and IBCs of Dangerous Goods. Authorized Third Party Inspectors

Date of test

4.6.2025

Date of expiry Number of pages

4.6.2028 3 B/E

This Certificate is only valid when printed in colour and complete with all 3 pages.

**Applicant** 

**FC Services** 

Test Certificate No. 13472.1/25-6

ZI Larrousset, 47600 Nerac, France

Manufacturer

Karaca Ambalaj San. ve Tic. A.S.

Cengeldere Caddesi No.: 107 Cavusbasi, 34830 Beykoz-Istanbul, Turkey

Test piece

Flexible Intermediate Bulk Container - SWL = 1000 kg, SF = 8:1

Standard-duty re-usable FIBC for non-dangerous goods acc. ISO 21898:2024\*

Manufacturer's type designation FCS 042-B / HELICO

Design

**Dimensions** (120 cm x 120 cm) x 125 cm

Volume 2000 litres Tare 5480 g

Body fabric Double laying Polypropylene 2 x 200 g/m<sup>2</sup>, uncoated 1), white flat woven fabric layers, each with

six beige coloured tapes, closely woven in the area of the vertical seams

Suspension

Two blue PP-webbings (55 mm wide, 56 g/m) forming four point suspension, running around the bag, sewn between the fabric layers into the vertical seams and sewn crossed at the bottom, length of the short legs 75 cm, free length 150 cm (125 cm sewn together by overlock + chain stitching, 25 cm loops), loops reinforced inside by an additional webbing strip (40 mm wide,

28 g/m). The bag was tested in one point suspension by combining the four loops.

**Details** 

Four vertical seams, two horizontal seams at the bottom (U-panel design) / overlock + chain

stitching / top with skirt 2) / no inliner / no discharge spout 2

Kind of tests

Type Tests according to ISO 21898:2024

Test a

Cyclic top lift test acc. Annex B

Test b Compression test acc. Annex C

**Test conditions** 

Charging with plastic granules (filling height approx. 120 cm), load application with pressure plate (d = 120 cm) and a tie-rod through the granules and the bottom of the container, rate of load application 70 kN/min.

Cyclic load and load to failure

Sample a

After 70 cycles of load application to  $P_c = 60 \text{ kN}$  (6120 kg) no visible damages occurred in the test piece. The load has then been increased until failure. When reaching a load of

 $P_b = 113.7 \text{ kN} (11.590 \text{ kg})$  the yarn of a vertical seam tore.

Compression

Sample b

After six hours compression by  $P_k = 60 \text{ kN}$  (6120 kg) no visible damages occurred in the

Test result

A safe working load SWL = 1000 kg/SF = 8:1 is allowable.

\*) The FIBCs tested fulfil the test requirements for Heavy Duty FIBCs. But because of their design and materials used they remain classified as Standard Duty FIBCs.

Statement of conformity

The FIBCs tested comply with the requirements of ISO 21898:2024. FIBCs of this design type are in a condition for safe operation It is the responsibility of the Manufacturer and the Operator to comply with the requirements stipulated in Helicopter Rules FH-SY.

**Notes** 

This Certificate is restricted to FIBCs produced by Karaca Ambalaj.

All material weights are minimum weights and may not be lower than the values shown. Test diagram and photo of a test piece see page 2. This certificate expires on 4.6.2028.

1) Raw material: Pure virgin polypropylene (statement of the manufacturer)

2) "Directions for use referring to this certifi

Competent Enginee

Jorg Bartel

Head of Institute

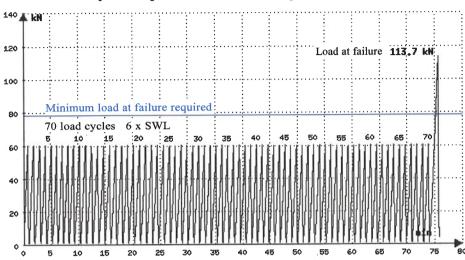
Dr. Herbert Kielbassa

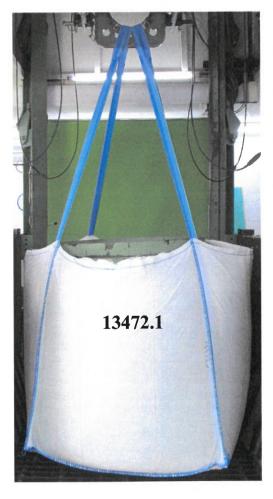


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## FIBC cyclic top lift test - test diagram 13472.1/25 - 6





#### Project data

Applicant : FC Services

Test piece : FIBC 120 cm x 120 cm x 125 cm

Safe working load : SWL = 1000 kg

Safety factor : SF = 8:1

#### Test data

+ 49 531 33 90 - 11

+ 49 531 33 90 - 13

Phone

**Telefax** 

Test date : 4.6.2025

Test Standard : ISO 21898:2024

Load at failure : Pb = 113,7 kN = 11.590 kg

e-Mail

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# Directions for use referring to this certificate

This certificate covers FIBCs of like design, manufactured using like materials and methods of construction as set down in this certificate and showing dimensions as listed below and in the certificate. The use of other methods or components may render the certificate invalid. It is the responsibility of FIBC manufacturers to ensure the samples tested are representative of the production.

Allowed (covered by this certificate)	Not allowed (not covered by this certificate)
	Base with discharge spout
Base dimensions of between 120 cm x 120 cm and 132 cm x 132 cm provided the same geometry is maintained	Base dimensions smaller than 120 cm x 120 cm Base dimensions larger than 132 cm x 132 cm
Bag height 125 ± 2 cm	Bag heights diverging from $125 \pm 2$ cm
Re-use of the FIBCs*)	Re-use or repair of damaged FIBCs
Open top or any other design of top construction	Manufacture after expiry date of this certificate: 4.6.2028

<sup>\*)</sup> Before re-use the FIBCs should be thoroughly examined for damage. When damage affecting the strength of the FIBC is discovered, the FIBC should be taken out of service immediately.

### Label

All FIBCs shall be durably marked by means of a permanently attached and easily visible and readable label. The layout of the label referring to this certificate shall be as shown below with the following data:

SWL = 1000 kg SF = 8:1	Max Permitted  Stacking 1 + 3 Bags
Your logos etc.	Test Certificate No 13472.1/25-6
	Test Certificate Date 4.6.2025
	Approved Laboratory LABORDATA
	Test Standard ISO 21898:2024
	FIBC Class Standard-duty re-usabl
	Date FIBC manufactured
Handling Recommendations / Pict	ograms (proposals see <u>www.labordata.com</u> )

Phone

Telefax

+ 49 531 33 90 - 11

+ 49 531 33 90 - 13

e-Mail

labordata@labordata.com

Internet www.labordata.com